FILE: 1122M USER: CPAMAP - Peter MALANOS, D 782 A1 MARKED PAN: 78 331A Page 1 of 1 (1 page, #855 in search list) 27-Nov-95

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		KIEV ENG CONS INST 22.07.76-SU-389734 (05.01.78) COAD-15/08 Alier. for the mir. of bricks - coanso. dehydrated nopholing studge and granulased nepholing studge	Murture for the mfr. of building bricks contains (in wt. %): dehydrated clay (I) \$-40, hydrated nepheline sludge. (II) 30-80 and nepheline sludge of specified coarseness (mod. 1.5-2.5) (III) the rest. The clay (I) is obtd. by heating to 500-800°C and (II) is obtd. by grinding with water at the solid: water ratio of 3:0.5, and steaming or autoclaving. Semi-dry pressing under 150-400 kg/cm² yields bricks which require no further firing or autoclaving.	EXAMPLE A typicol mist. coatg. (is wt.%): (i) 5. (ii) 80 and (iii) 15. gove bricko with compressive otrength of 102 kg/cm² at once after forming, the strength increasing after 28 days in air (water) to 205(208) kg/cm³. The bricks withstand 35 freesing cycles. (2pp124).	
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